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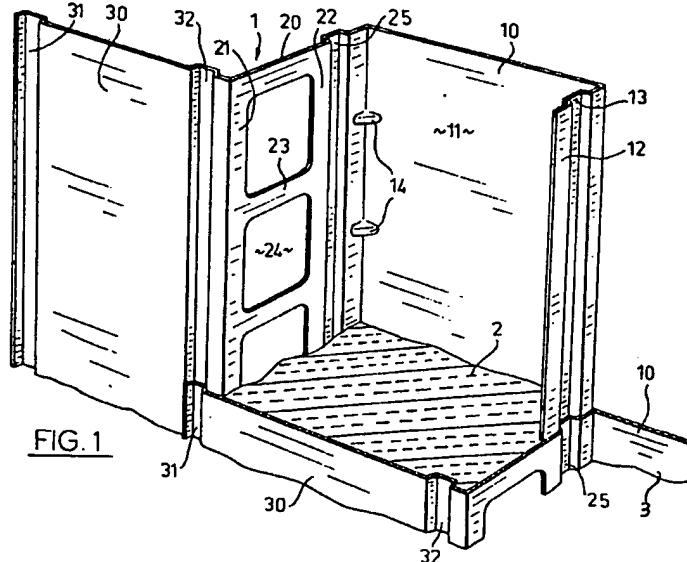
E1D

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(54) Building panel

(57) A building panel 1 is formed from a single sheet of material, and comprises an inner panel portion 10, a web portion 20, and an outer panel portion 30. The web portion 20 extends between the inner and outer panel portions 10 and 30. In use, the panels 1, 3 are arranged with inner panel portions 10 and outer panel portions 30 of adjacent panels overlying one another. Consequently, an outer wall surface can be formed from the outer panel portions 30, whilst an inner wall surface is formed from the inner panel portions 10. To insulate the wall, insulation 2 can be provided between the inner and outer panel portions 10 and 30.



The drawing(s) originally filed was (were) informal and the print here reproduced is taken from a later filed formal copy.

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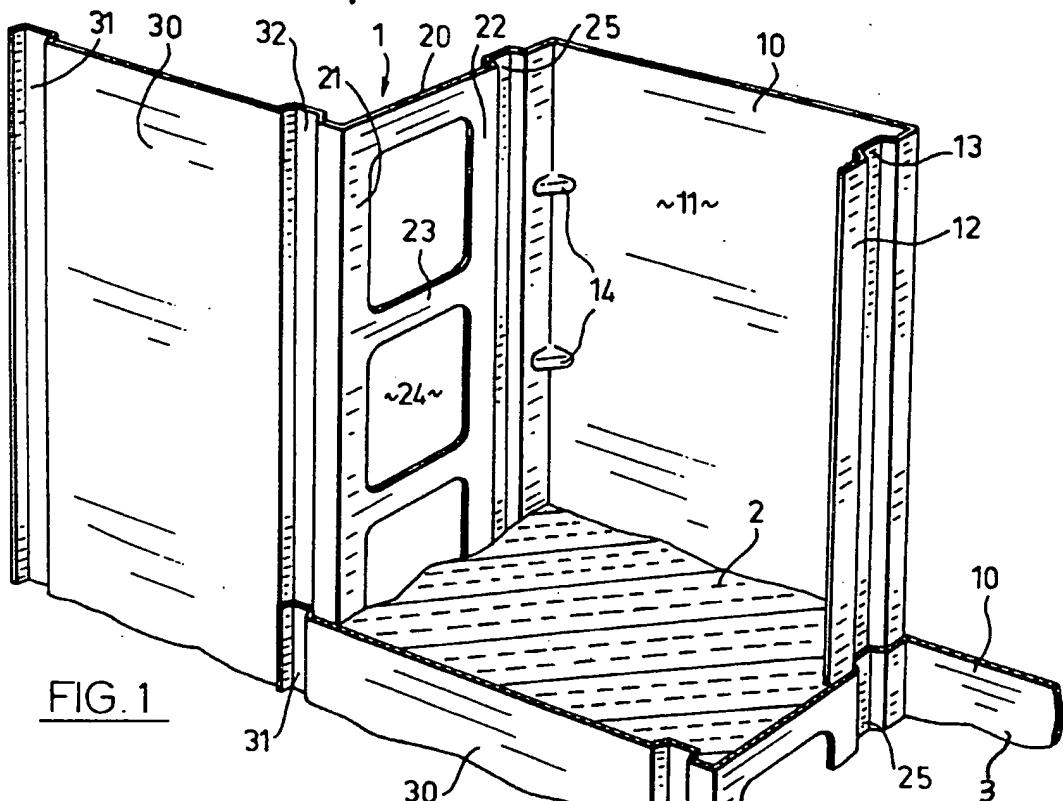


FIG. 1

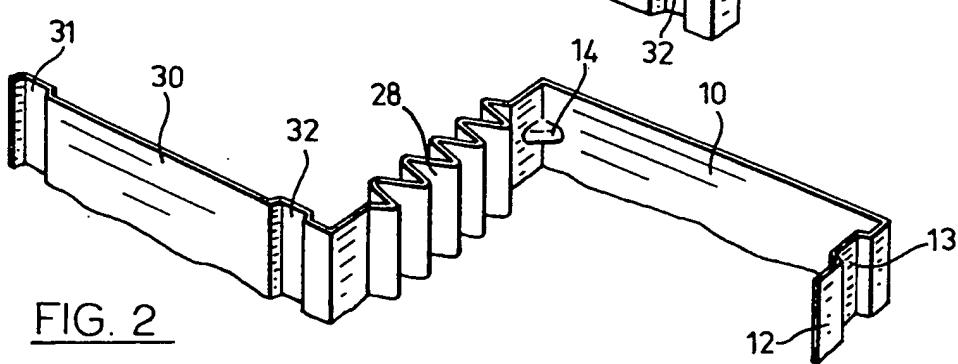


FIG. 2

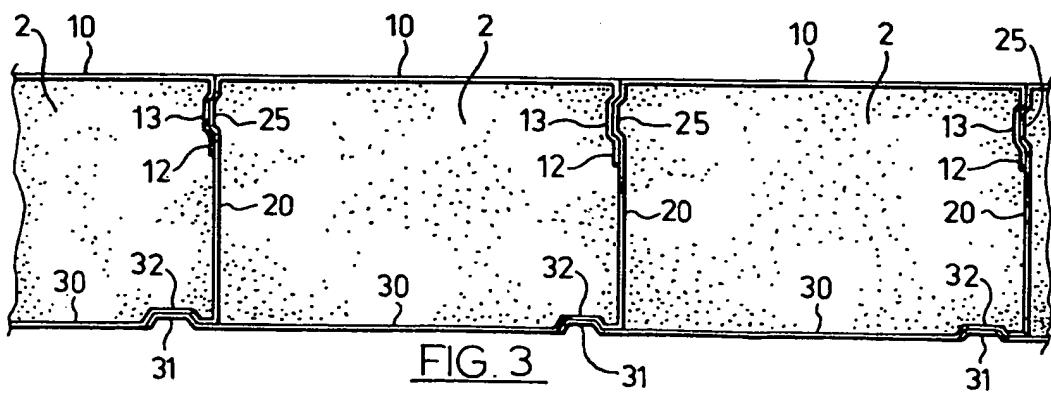


FIG. 3

SPECIFICATION**Building panel**

5 This invention relates to a building panel. This invention more particularly relates to a building panel, suitable for walls and roofs, which are formed from inner and outer steel sheets or panels with insulation between them.

10 Steel and other metal panels are commonly used for cladding the exteriors of buildings. One known construction technique uses separate interior and exterior panels. This permits a layer of insulation to be provided between the interior and exterior 15 panels. After the basic structural steel skeleton has been put up, the liner or interior panels are secured to the structural steel. Then, insulation is applied to the liner panels. For the exterior panels, sub-girts, which are typically of Z-section, have 20 then to be secured to the liner panels and via the liner panels to the structural steel frame. Finally, the exterior panels can be secured to these sub-girts.

Such an assembly technique, whilst producing 25 an acceptable cladding, is relatively complicated, and consequently requires a large amount of labor. Also, care has to be taken to ensure that all the various elements fit together properly, and that the finished cladding is weather proof.

30 Another known type of wall and roof system utilizes insulated combination panels. Each panel is a combination of an exterior panel and an interior panel, which are bounded together by a thick layer of foam between them. The foam serves both a 35 structural function and as insulation. After on site assembly of the steel frame or skeleton, assembly of a wall or roof is quicker and simpler, since each panel provides the functions of the numerous different components used in other constructions.

40 However, the equipment needed for the manufacture of these combination panels is complex and requires a large capital outlay.

According to the present invention there is provided a building panel, formed from a single sheet 45 of material and comprising: an inner panel portion, an outer panel portion; and a web portion extending between the inner and outer panel portions, whereby, in use, a surface can be formed from a plurality of said panels secured adjacent one another with adjacent inner and outer panel portions 50 overlying one another. The panels just defined can be used to form a wall or roof cladding on a support frame, or can by themselves form a structural or load-bearing wall.

55 Preferably, the web portion is so dimensioned as to space the inner and outer panels or panel portions from one another in a direction normal to the plane of the cladding or wall, sufficiently to permit insulation to be placed between the inner and 60 outer panel portions. The panel of the present invention provides in one unit the inner panel, the outer panel and the subgirts of known systems.

For example, after assembly of the steel frame, a side of a building can be clad quickly and simply. If 65 required, a separate inner panel portion defined

above can be separated from the exterior panel portion and secured to the frame. The web portion can either be left attached to one of the inner and exterior panel portions, or it can be disposed of.

70 The inner panel portion is then secured adjacent to one edge of the side of the building. Insulation is placed on this inner panel portion and secured in position. A complete panel is secured in position adjacent to the already present inner panel portion.

75 The inner panel portion of this next panel is secured to the structural steel, and the exterior or outer panel portion is placed over the insulation and secured to the already present inner panel portion. A second strip of insulation can then be 80 located on the inner panel portion of this first complete panel. This cycle can be completed across the width or depth of the building, depending on the orientation of the panels, until the entire side of the building is covered.

85 Thus, in effect, as each panel is laid, it simultaneously provides an outer panel portion for one part of the surface, an inner panel portion for another part of the surface, and, in effect, a subgirt which would have to be provided separately in a 90 known construction. If required to finish the surface, an exterior panel portion can be separated from a panel and secured adjacent another edge of the side of the building.

The panel of the present invention can be applied to any part of a building, including both walls and roof surfaces.

In the case of surfaces which require two or more rows of panels, it is convenient if all the rows of panels are laid simultaneously. Thus, one would 100 first secure an appropriate number of inner panel portions to one edge of the surface, with the inner panel portions disposed end to end, and overlapping one another as required. After applying insulation, an equivalent number of panels would be 105 secured end to end in position covering these inner panel portions, and so on across the surface.

The insulation used can be any known insulation, such as fiberglass, or mineral fiber. Foam insulation can be used, and in this case it is 110 conveniently applied by injection after the panels have been secured in position.

Various configurations can be used for the web portion. Preferably, it is designed to minimize thermal loss, and for this purpose it should have as 115 low a thermal conductivity as possible. The web portion can be provided with large cut outs leaving short limb portions extending between the inner and outer panel portions. The limb portions can either extend normal to the inner and outer panel portions, or at an angle thereto. Alternatively, or as well, the web portion can be corrugated. The length of the limb portions can be varied, and amongst other things will be determined by the overall depth of the web portion and the orientation 120 of the limb portions. To strengthen the limb portions and increase their buckling resistance they can be provided with folded edges.

The use of a continuous web portion with no openings has the advantage that in the finished 125 cladding there is no direct passage for air or mois-

ture. Air or moisture can only travel between the interior and exterior by passing through the joint between the two panels and then diagonally across the space between these two panels and then between the other joint between these two panels. This provides for secure weatherproofing, as faults have to develop in both joints before moisture can travel between the inside and the outside of the structure.

10 For a better understanding of the present invention and to show more clearly how it may be carried into effect, reference will now be made, by example, to the accompanying drawings which show an embodiment of the present invention and 15 in which:

Figure 1 shows a perspective view of part of a cladding formed from a panel according to the present invention, in section;

20 *Figure 2* shows a perspective view of a cross-section through an alternative embodiment of a panel according to the present invention; an

Figure 3 shows a cross-section through a cladding formed from panels according to the present invention.

25 With reference to *Figure 1*, there is shown a cross-section through one panel 1 according to the present invention, and part of a cross-section through a second panel 3. Since all the panels are similar, the details of each panel will be described 30 with particular reference to panel 1.

The panel 1 has an inner panel portion 10, a web portion 20 and an exterior panel portion 30, which are continuous with one another. The inner panel portion 10 comprises a main rectangular sheet 11.

35 A free edge strip 12 of the inner panel portion 10 is continuous with the rectangular sheet 11 and is perpendicular to it. For coupling purposes, a channel 13 is provided in the edge strip 12. The channel 13 is of generally trapezoidal cross-section.

40 The web portion 20 comprises edge strips 21 and 22, and extending between the edge strips 21, 22 cross-pieces 23. Consequently, apertures 24 are defined between the edge strips 21 and 22 and the cross-pieces 23. In the edge strip 22, which is continuous with the rectangular sheet 11, a channel 25 is provided for coupling purposes. Again, this channel 25 is of generally trapezoidal cross-section. To reinforce the panel 1, gussets 14 are provided between the inner panel portion 10 and the web 50 portion 20.

55 The outer panel portion 30 essentially comprises a single rectangular sheet. Along two opposite edges of the outer portion, there are provided channels 31 and 32, for coupling purposes. The channel 31 is located immediately adjacent the left-hand edge of the outer panel portion 30 as viewed in *figure 1*. The channel 32 is located adjacent the web portion 20. Again, both these channels 31 and 32 are of generally trapezoidal cross-section.

60 The channels 31 and 32 are complementary to one another, and comprise respective first and second coupling formations. The channel 32 is slightly larger than the channel 31, to allow for the thickness of the material. Similarly, the channels 13 and 65 25 comprise complementary third and fourth cou-

pling formations, and the channel 13 is slightly larger than the channel 25.

The dimensions of the panel 1 can be chosen to suit any particular design requirement. Typically, 70 the panel could have varying widths dependent on architectural and design requirements. The width could be in the range 0.5-1 metres. It could be of any length that is feasible to transport. The main profile of the panel 1 is formed by brake folding or 75 forming or roll forming from sheet metal, and then the gussets 14 are formed by stamping, together with any other gussets or like reinforcements. If required, gussets can be provided between the web portion 20 and the outer panel portion 30. The 80 panel can be formed from aluminium, galvanized or aluminiumized steel or stainless steel or other metal. Further, it can be given any desired coating in a variety of colours.

As shown in *Figure 1* and *Figure 3*, in a cladding 85 formed from panels according to the present invention, the panels co-operate to form a continuous interior surface vapour barrier and a continuous exterior surface or weatherseal. To form the vapour barrier and weatherseal, a suitable 90 sealant can be provided between both the inner panel portions 10 and the outer panel portions 30.

As shown in *Figure 1*, there is a panel 3 which is similar to the panel 1, and like parts of the second panel 3 are given the same reference numeral. The 95 channels 31 and 25 of the panel 3 engage the corresponding channels 32 and 13 of the panel 1. To secure the panels in position, the inner panel portion 10 can be secured to a frame (not shown) by means of screws at desired locations. The individual panels can be secured to one another by screws securing the complimentary sections together. For this purpose, the channels 13, 25, 31 and 32 can be pre-formed with appropriate openings. Then, screws can be screwed through the 100 channels 25 and 31 of the panel 3 into the channels 13 and 32 of the panel 1, leaving the screw heads in the channels 25, 31. For insulation purposes, known insulation material, such as fibreglass or mineral fibre, can be provided in the spaces 105 formed between adjacent panels, as indicated at 2 in *figure 1*.

To form a complete surface of a structure, the supporting steel framework is first assembled. Then, generally it is necessary to separate the inner panel portion 10 of one panel from the remainder of that panel. Conveniently, the inner panel portion 10 and the web portion 20 are separated together from the corresponding outer panel portion. This inner panel portion 10 can then be secured along one edge of the surface, with the web portion 20 along the edge itself. The inner panel portion 10 is screwed or otherwise secured to the frame at appropriate intervals. Insulation material 2 is laid against the inner panel portion 10 and secured in position. One can then place a complete 115 panel 1 in position. It is placed in position with its outer panel portion 30 overlying the already positioned inner panel portion 10, so as to enclose the insulation material 2. Its inner panel portion 10 is secured to the frame by screws, and screws can be

120 130

used to secure its channel 25 to the channel 13 of the previously laid exterior panel portion 30, its exterior panel portion 30 is secured by a special corner piece. The special corner piece is provided for 5 providing continuity between the surface under construction and an adjacent surface. The channel 31 of this first complete panel can be screwed to this corner piece. After laying of this first complete panel another strip of insulation material is positioned and secured against its inner panel portion 10. Then, another complete panel can be laid. For this second and subsequent complete panels, both the channels 25 and 31 can be secured by screws to the corresponding channels 13 and 32 of the 10 previously laid panel. This sequence can be repeated across the width of the surface, until a final complete panel is laid. The last complete panel will have its inner panel portion 10 adjacent an opposite edge of the surface. Again, insulation will be 15 laid and secured against this inner portion 10. However, it will then be necessary to separate an outer panel portion 30 with its associated web portion 20 from the inner panel portion 10 of the panel. This separate outer panel portion 30 and 20 web portion 20 unit can then be secured in position covering the final layer of insulation. It can be secured by means of screws and its channels 31 and 25. Again, a special corner piece or an end piece can be used to finish the surface.

25 The preceding paragraph has described the assembly procedure for a surface whose height corresponds to the length of the panels. In cases, where it is necessary to use two or more rows of panels to cover the entire surface, it is preferable that the rows of panels are laid simultaneously. Thus, for a two row surface, one would first position two separate inner panel portions 10 on the frame. Then, after laying appropriate insulation, two complete panels would be laid and secured, 30 overlapping one another with their outer panel portions 30 covering the previously laid insulation. This procedure could then be continued across the full width of the surface.

Whilst the above described assembly technique 35 requires the provision of separate inner and outer panel portions, this need not always be necessary. In particular, for the sides of a building special corner pieces could be provided that provide an inner panel portion on one side of the building and an outer panel portion on another side of the building.

40 As described above, the web portion 20 is provided with cross-pieces 23, separating apertures 24 from one another. The purpose of this construction is to increase the thermal resistance of the panel 45 construction, in order to reduce heat transfer between the interior and the exterior of the building. For this purpose, various alternative designs of the web portion 20 could be used, and Figure 2 shows one alternative. Here, the web portion 20 is corrugated as indicated at 28. These corrugations 28 serve to increase the thermal path between the interior and the exterior, and hence to increase the thermal resistance. The corrugations 28 could be combined with apertures as shown in Figure 1, to 50 further increase the thermal resistance. Further, in-

stead of using cross-pieces 23 which extend perpendicularly across the web section 20, diagonal cross-pieces could be provided, which define triangular apertures.

55 70 Whilst channel-shaped coupling formations 13,25,31 and 32 of the trapezoidal cross-section, are shown, other coupling formations could be employed. For example, the coupling formations could have a V-section.

75 75 Alternatively, one coupling formation can comprise an edge bent at right angles to an adjacent part of the panel, and a second, complimentary coupling formation can comprise an inverted U-section adapted to engage that edge.

80 80 **CLAIMS**

1. A building panel formed from a single sheet of material and comprising: an inner panel portion; an outer panel portion, adapted to overly an inner panel portion; and a web portion extending between the inner and outer panel portions, whereby, in use, a surface of a building can be formed from a plurality of said panels disposed adjacent one another, with adjacent inner and outer panel portions overlying one another.
2. A panel as claimed in Claim 1, which includes first and second complimentary coupling formations, whereby, in use, a first coupling formation of one panel can be engaged with a second coupling formation of an adjacent panel.
3. A panel as claimed in Claim 2, wherein the first coupling formation is provided along a free edge of the outer panel portion remote from the inner panel portion, and the second coupling formation is provided along a second opposite edge of the outer panel portion adjacent the web portion.
4. A panel as claimed in Claim 2, wherein the first coupling formation is provided along a free edge region of the outer panel portion remote from the inner panel portion, and wherein the second coupling formation is provided on the web portion.
5. A panel as claimed in Claim 2,3 or 4, wherein the first and second coupling formations comprise complimentary channel sections.
6. A panel as claimed in Claim 2, which includes third and fourth complimentary coupling formations, whereby, in use, a third coupling formation of one panel engages a fourth coupling formation of an adjacent panel.
7. A panel as claimed in Claim 6, wherein the third coupling formation is provided along an edge of the inner panel portion adjacent the web portion, and wherein the fourth coupling formation is provided along a free edge of the inner panel portion remote from the outer panel portion.
8. A panel as claimed in Claim 5, wherein the third coupling formation is provided on the web portion, and wherein the fourth coupling formation is provided along a free edge of the inner panel portion remote from the outer panel portion.
9. A panel as claimed in Claim 6,7 or 8, wherein the third and fourth coupling formations comprise

complimentary channel sections.

10. A panel as claimed in Claim 1, wherein the web portion is provided with a plurality of apertures separated by cross-pieces extending across 5 the web portion.

11. A panel as claimed in Claim 10, wherein the cross pieces extend transversely across the web portion.

12. A panel as claimed in Claim 10, wherein the 10 cross pieces extend diagonally across the web portion.

13. A panel as claimed in Claim 1, 10 or 11, wherein the web portion has a corrugated cross-section, to reduce its thermal conductivity.

15. 14. A panel as claimed in Claim 1, wherein gussets are provided between the outer panel portion and the web portion, and between the web portion and the inner panel portion.

15. A cladding of a structure comprising a plurality of panels as claimed in Claim 1, wherein an inner panel portion of one panel is separated from the remainder of that panel and is provided as a separate inner panel portion along one edge of a surface; an outer panel portion of a second panel 20 is separated from the remainder of that panel and is provided as a separate outer panel portion along a second edge, opposite the first edge of the surface; and a plurality of panels are disposed in a row between the first and second edges of the surface, 25 with their inner and outer panel portions overlapping one another, with the outer panel portion of a panel adjacent to the first edge overlapping said separate inner panel portion and with the inner panel portion of the panel adjacent to the 30 second edge of the surface disposed beneath said separate outer panel portion.

16. A cladding as claimed in Claim 15, wherein insulation material is provided between the inner and outer panel portions.

40 17. A cladding as claimed in claim 15 or 16, wherein a sealing compound is provided between abutting surfaces of the inner panel portions to form an inner vapour barrier, and between the outer panel portions to form an exterior weather 45 seal.

18. A method of cladding a surface of a structure, using a plurality of panels as claimed in claim 1, after assembly of a frame for the structure, the method comprising the steps of:

- 50 (a) separating an inner panel portion of a panel from the remainder of that panel;
- (b) mounting that separate inner panel portion to the frame, adjacent one edge of the surface;
- (c) successively mounting a plurality of panels 55 to the frame, with the outer panel portion of a first panel overlying said separate inner panel portion and with the outer panel portion of each successive panel portion overlying the exposed inner panel portion of the preceding panel, to form a row of panels extending from the first edge of the 60 surface to an opposite second edge;
- (d) separating an outer panel portion of a panel from the remainder of that panel;
- (e) mounting the separate outer panel portion 65 to the frame overlying an exposed inner panel por-

tion of a last panel mounted on the frame.

19. A method as is claimed in Claim 16, wherein in step (c) before each panel is mounted, insulation material is affixed to the exposed and 70 previously mounted inner panel portion, whereby insulation is provided between each pair of inner and outer panel portions.

20. A building panel, a cladding of a structure and/or a method of cladding a surface of a structure substantially as hereinbefore described with reference to the accompanying drawings.

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